

Pro-fax PI674

Polypropylene Homopolymer

INDELPRO, S.A. de C.V.

Message:

Profax PI674 is a special grade homopolymer designed for compression molding processes; it contains additives that facilitate the processing of the resin. This resin can also be used on general extrusion, injection and blow-molding. Profax PI674 is available in pellet form. The base resin in this product meets the requirements of the FDA contained in the Code of Federal Regulations in 21 CFR 177.1520.

General Information	
Additive	Unspecified Stabilizer
Features	Fast Molding Cycle
	Food Contact Acceptable
	General Purpose
	Good Processability
	Good Processing Stability
	High Melt Stability
	Homopolymer
	Low Odor Transfer
	Low Taste Transfer
Uses	Bottles
	Caps
	Closures
	General Purpose
	Monofilaments
Agency Ratings	FDA 21 CFR 177.1520
Forms	Pellets
Processing Method	Blow Molding
	Compression Molding
	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.1	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	35.5	MPa	ASTM D638
Tensile Elongation (Yield)	8.0	%	ASTM D638
Flexural Modulus	1550	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	37	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	120	°C	ASTM D648
Peak Melting Temperature	164	°C	ASTM D3417
Peak Crystallization Temperature (DSC)	126	°C	ASTM D3417

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