

# Shuman PC FR980V0

Polycarbonate  
Shuman Plastics, Inc.

Message:

POLYCARBONATE FLAME RETARDANT FR980V0 GREY  
OFFERS THIS COMBINATION OF PROPERTIES:  
GOOD IMPACT STRENGTH, EASY PROCESSABILITY, GOOD SURFACE GLOSS, GOOD HEAT RESISTANCE, EXCELLENT WEATHERABILITY, EXCELLENT COLOR STABILITY, SELF EXTINGUISHING

General Information			
Features	Gloss, Medium		
	Impact resistance, good		
	Workability, good		
	Good color stability		
	Good weather resistance		
	Heat resistance, medium		
	Self-extinguishing		
	Flame retardancy		
Appearance	Grey		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR)	15 - 25	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	70		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	65.5	MPa	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	128	°C	ASTM D648
Vicat Softening Temperature	154	°C	ASTM D1525
Flammability	Nominal Value		Test Method

Flame Rating (1.57 mm)

5VA

UL 94

Injection	Nominal Value	Unit
Drying Temperature	121 - 127	°C
Drying Time	2.0 - 24	hr
Processing (Melt) Temp	266 - 288	°C

## Injection instructions

Tray Dryer Drying Temperature, No Standard, 1.5 in: 250 to 260°F Tray Dryer Drying Time, No Standard, 1.5 in: 4 to 24hrs

Extrusion	Nominal Value	Unit
Drying Temperature	121 - 127	°C
Drying Time	2.0 - 24	hr
Melt Temperature	266 - 288	°C

## Extrusion instructions

Tray Dryer Drying Temperature, No Standard, 1.5 in: 250 to 260°F Tray Dryer Drying Time, No Standard, 1.5 in: 4 to 24hrs

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

## Recommended distributors for this material

## Susheng Import &amp; Export Trading Co., Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT