

Sindustris PC GN5002RF

Polycarbonate

Sincerity Australia Pty Ltd.

Message:

Sindustris PC GN5002RF is a Polycarbonate (PC) material. It is available in Asia Pacific for injection molding.

Important attributes of Sindustris PC GN5002RF are:

Flame Rated

Flame Retardant

Halogen Free

Typical applications include:

Housings

Electrical/Electronic Applications

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	Good Flow		
	Halogen Free		
Uses	Electrical/Electronic Applications		
	Housings		
	Television Housings		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	16	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	113		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	58.8	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	50	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2450	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	88.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	390	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 6.40 mm)	92.0	°C	ASTM D648
RTI Elec	80.0	°C	UL 746

RTI Imp	80.0	°C	UL 746
RTI Str	85.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.20 mm	V-0		
2.50 mm	V-0		
3.00 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 85.0	°C	
Drying Time	3.0 to 4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	220 to 240	°C	
Middle Temperature	235 to 255	°C	
Front Temperature	250 to 265	°C	
Nozzle Temperature	250 to 265	°C	
Processing (Melt) Temp	235 to 265	°C	
Mold Temperature	50.0 to 80.0	°C	
Back Pressure	0.200 to 0.600	MPa	
Screw Speed	40 to 70	rpm	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	10 mm/min		
4.	10 mm/min		

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