# Milastomer<sup>™</sup> 5530NS

## Thermoplastic Vulcanizate

Mitsui Chemicals America, Inc.

### Message:

Milastomer™5530NS is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America and is processed by extrusion or injection molding. Milastomer™The main characteristics of 5530NS are: high liquidity. Typical application areas include: engineering/industrial accessories Handle

| General Information                              |                   |          |                 |
|--|-------------------|----------|-----------------|
| Features   | High liquidity    |          |                 |
| Uses   | Washer            |          |                 |
|  | Soft handle       |          |                 |
|  |                   |          |                 |
| Appearance                                       | Natural color     |          |                 |
| Forms  | Particle          |          |                 |
| Processing Method                                | Extrusion         |          |                 |
|  | Injection molding |          |                 |
|  |                   |          |                 |
| Physical   | Nominal Value     | Unit     | Test Method     |
| Density  | 0.880             | g/cm³    | ASTM D1505      |
| Melt Mass-Flow Rate (MFR) (230°C/10.0            |                   |          |                 |
| kg)  | 140               | g/10 min | ISO 1133        |
| Hardness   | Nominal Value     | Unit     | Test Method     |
| Durometer Hardness                               |                   |          | ISO 48          |
| Shaw A   | 62                |          | ISO 48          |
| Shaw A, 5 seconds                                | 55                |          | ISO 48          |
| Elastomers                                       | Nominal Value     | Unit     | Test Method     |
| Tensile Stress <sup>1</sup> (100% Strain)        | 1.70              | МРа      | ISO 37          |
| Tensile Stress <sup>2</sup> (Break)              | 4.00              | MPa      | ISO 37          |
| Tensile Elongation <sup>3</sup> (Break)          | 470               | %        | ISO 37          |
| Compression Set                                  |                   |          | ISO 815         |
| 23°C, 22 hr                                      | 26                | %        | ISO 815         |
| 70°C, 22 hr                                      | 35                | %        | ISO 815         |
| Thermal  | Nominal Value     | Unit     | Test Method     |
| Brittleness Temperature                          | < -60.0           | °C       | Internal method |
| Additional Information                           |                   |          |                 |
| All tests performed according to Mitsui methods. |                   |          |                 |
| NOTE   |                   |          |                 |
| 1.   | 500 mm/min        |          |                 |
| 2.   | 500 mm/min        |          |                 |

#### 500 mm/min

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