

ENGAGE™ 8200

Polyolefin Elastomer

The Dow Chemical Company

Message:

ENGAGE™ 8200 Polyolefin Elastomer is an ethylene-octene copolymer that has excellent flow characteristics and performs well in a wide range of general purpose thermoplastic elastomer applications.

ENGAGE 8200 provides superb impact properties in blends with polypropylene (PP) and polyethylene (PE), especially in applications requiring slightly higher melt flow. ENGAGE 8200 also provides high filler loading capability, excellent electrical properties, and (when cross-linked) exceptional heat aging, compression set, and weather resistance properties.

Main Characteristics:

Pellet form

Excellent flow characteristics

High filler loading

Excellent electrical properties

Improved impact in polypropylene and polyethylene

Exceptional heat aging, compression set, and weather resistance when cured

Applications:

General purpose thermoplastic elastomers

Impact modification

Wire and cable

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.870	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Mooney Viscosity (ML 1+4, 121°C)	8	MU	ASTM D1646
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Compression Molded	66		
Shore D, 1 sec, Compression Molded	17		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus - 100% Secant ¹ (Compression Molded)	2.30	MPa	ASTM D638
Tensile Strength ² (Break, Compression Molded)	5.70	MPa	ASTM D638
Tensile Elongation ³ (Break, Compression Molded)	1100	%	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : Compression Molded	10.9	MPa	
2% Secant : Compression Molded	10.8	MPa	
Elastomers	Nominal Value	Unit	Test Method
Tear Strength ⁴	37.1	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-53.0	°C	Internal Method

Vicat Softening Temperature	37.0	°C	ASTM D1525
Melting Temperature (DSC) ⁵	59.0	°C	Internal Method
Peak Crystallization Temperature (DSC)	44.0	°C	Internal Method

NOTE

- | | |
|----|------------|
| 1. | 510 mm/min |
| 2. | 510 mm/min |
| 3. | 510 mm/min |
| 4. | Die C |
| 5. | 10°C/min |

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