

LNP™ STAT-KON™ OX92182 compound

Polyphenylene Sulfide

SABIC Innovative Plastics Europe

Message:

LNP STAT-KON OX92182 is a compound based on PPS-Branched resin containing Glass Fiber, Carbon Fiber, Mineral. Added features include : Electrically Conductive.

Also known as: LNP* STAT-KON* Compound PDX-O-92182

Product reorder name: OX92182

General Information			
Filler / Reinforcement	Carbon\Glass\Mineral		
Features	Branched Polymer Structure		
	Electrically Conductive		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.62	g/cm ³	ISO 1183
Molding Shrinkage - Flow (24 hr)	0.10	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.050	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	17500	MPa	ISO 527-2/1
Tensile Stress (Yield)	145	MPa	ISO 527-2/5
Tensile Strain (Break)	1.3	%	ISO 527-2/5
Flexural Modulus ¹	16500	MPa	ISO 178
Flexural Stress	200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ² (23°C)	5.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ³ (23°C)	15	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁴ (1.8 MPa, Unannealed, 64.0 mm Span)	250	°C	ISO 75-2/Af
CLTE			ISO 11359-2
Flow : 23 to 60°C	1.5E-5	cm/cm/°C	
Transverse : 23 to 60°C	4.6E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3 to 1.0E+6	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	121 to 149	°C	
Drying Time	4.0	hr	
Rear Temperature	304 to 316	°C	

Middle Temperature	321 to 332	°C
Front Temperature	332 to 343	°C
Processing (Melt) Temp	316 to 321	°C
Mold Temperature	138 to 166	°C
Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm

NOTE

1. 2.0 mm/min
2. 80*10*4
3. 80*10*4
4. 80*10*4 mm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT