TEREZ PC 1005 GF 10 FL UV

Polycarbonate

TER HELL PLASTIC GMBH

Message:

Polycarbonate, medium flowability, 10% glassfiber reinforced, flame retardant and UV-stabilized. For injection moulding parts with increased requirements in rigidity.

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Additive	Flame Retardant		
	UV Stabilizer		
Features	Flame Retardant		
	Good Stiffness		
	Medium Flow		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.27	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	8.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3500	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	9.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	45	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa,			
Unannealed)	145	°C	ISO 75-2/A
Vicat Softening Temperature	150	°C	ISO 306/B50

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