

Delrin® FG500AL NC010

ACETAL RESIN

DuPont Performance Polymers

Message:

Lubricated Medium Viscosity Acetal Homopolymer with Low Wear and Low Friction Developed for Food Contact Applications

General Information			
UL YellowCard	E41938-100907475		
Additive	Lubricant		
	Mold Release		
Features	Lubricated		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
Part Marking Code (ISO 11469)	>POM-S<		
Resin ID (ISO 1043)	POM-S		
Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	14	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	12.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.7	%	
Flow	1.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ISO 527-2
Tensile Stress (Yield)	66.0	MPa	ISO 527-2
Tensile Strain (Yield)	11	%	ISO 527-2
Nominal Tensile Strain at Break	23	%	ISO 527-2
Tensile Creep Modulus			ISO 899-1
1 hr	2400	MPa	
1000 hr	1600	MPa	
Flexural Modulus	2800	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	6.0	kJ/m ²	

23°C	7.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	130	kJ/m ²	
23°C	160	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
-40°C	5.0	kJ/m ²	
23°C	6.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	164	°C	ISO 75-2/B
1.8 MPa, Unannealed	97.0	°C	ISO 75-2/A
Melting Temperature ¹	178	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	1.2E-4	cm/cm/°C	
Transverse	1.2E-4	cm/cm/°C	
Flammability	Nominal Value		Test Method
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.50 mm	HB		
NOTE			
1.	10°C/min		

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