

Stylac™ 783

Acrylonitrile Styrene Copolymer
Asahi Kasei Chemicals Corporation

Message:

Stylac™ 783 is an Acrylonitrile Styrene Copolymer (AS) product. It is available in Africa & Middle East, Asia Pacific, or Europe. Typical application: Food Contact Applications.
Characteristics include:
Flame Rated
Heat Resistant
High Stiffness

General Information			
UL YellowCard	E171626-225691		
Features	High Stiffness		
	Medium Heat Resistance		
Uses	Non-specific Food Applications		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.08	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	9.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	9.54	cm³/10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	73.7	MPa	ISO 527-2/5
Flexural Modulus ¹	3750	MPa	ISO 178
Flexural Stress ²	139	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	1.3	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	89.3	°C	ISO 75-2/A
Vicat Softening Temperature	105	°C	ISO 306/B
RTI Elec	50.0	°C	UL 746
RTI Imp	50.0	°C	UL 746
RTI Str	50.0	°C	UL 746
Ball Pressure Test ³	95	°C	EMAC
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

