

TEKAMID™ TA250GFR

Polyamide 66

Mando Advanced Materials Co., Ltd.

Message:

TEKAMID™ TA250GFR is a Polyamide 66 (Nylon 66) product filled with glass fiber. It is available in Asia Pacific.

Characteristics include:

Flame Rated

Halogen Free

General Information			
Filler / Reinforcement	Glass Fiber		
Features	Halogen Free		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.56	g/cm ³	ASTM D792
Molding Shrinkage ¹			ASTM D955
Flow	0.50	%	
Across Flow	1.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	154	MPa	ASTM D638
Tensile Elongation (Break)	2.8	%	ASTM D638
Flexural Modulus	8240	MPa	ASTM D790
Flexural Strength	216	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	96	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	260	°C	
1.8 MPa, Unannealed	242	°C	
Peak Melting Temperature	260	°C	ASTM D2133
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	280 to 290	°C	
Mold Temperature	80.0 to 100	°C	
NOTE			
1.	60°C Mold Temperature		

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Recommended distributors for this material

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