

COSMOPLENE® FS6612L

Polypropylene

TPC, The Polyolefin Company (Singapore) Pte Ltd

Message:

COSMOPLENE FS6612L is Polypropylene Terpolymer product designed for double bubble process with low heat temperature, high transparency and surfact gloss.
COSMOPLENE FS6612L is suitable for skin layer when coextruded with LLDPE as core layer for shrink film application. FS6612L contains Antiblocking agent and slip agent.

| General Information | |
|---------------------|--|
| Additive | Antiblock Slip |
| Features | Antiblocking High Clarity High Gloss Low Temperature Heat Sealability Slip Terpolymer |
| Uses | Film |
| Agency Ratings | FDA 21 CFR 177.1520(c) 3.2a |
| Processing Method | Coextrusion Film Extrusion |

| Physical | Nominal Value | Unit | Test Method |
|---|---------------|-------------------|-----------------|
| Specific Gravity | 0.900 | g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) | 5.0 | g/10 min | ASTM D1238 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Break) | 44.0 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 880 | % | ASTM D638 |
| Apparent Bending Modulus | 760 | MPa | ASTM D747 |
| Coefficient of Friction (vs. Itself - Static) | 0.40 | | ASTM D1894 |
| Films | Nominal Value | Unit | Test Method |
| Film Thickness - Tested | 30 | µm | |
| Secant Modulus | | | Internal Method |
| MD : 30 µm | 360 | MPa | |
| TD : 30 µm | 370 | MPa | |
| Seal Initiation Temperature (30 µm) | 115 | °C | Internal Method |
| Thermal | Nominal Value | Unit | Test Method |
| Melting Temperature | 128 | °C | Internal Method |

| Optical | Nominal Value | Unit | Test Method |
|-----------------|---------------|------|-------------|
| Gloss (30.0 μm) | 150 | | ASTM D2457 |
| Haze (30.0 μm) | 1.0 | % | ASTM D1003 |

| Extrusion | Nominal Value | Unit |
|------------------|---------------|------|
| Melt Temperature | 250 | °C |
| Take-Off Roll | 26.0 | °C |

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