## Plavis® G15

## Thermoplastic Polyimide

Comco Nylon GmbH

## Message:

PLAVIS is a super engineering plastic. PLAVIS polyimide has a unique chemical structure with some of the highest properties available. Nitrogen bonded to 3 carbons is the critical part of the chain and imparts the plastic with remarkable features and benefits. DAELIM makes PLAVIS isostatic molded rods have uniform properties in all directions.

General Information				
Filler / Reinforcement	Graphite fiber reinforced material, 15% filler by weight			
Features	The degassing effect is low to no			
	Heat resistance, high			
	Self-lubricating			
	Flame retardancy			

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup>			ASTM D1708
Fracture, 23°C	66.7	MPa	ASTM D1708
Fracture, 260°C	34.3	MPa	ASTM D1708
Tensile Elongation <sup>2</sup>			ASTM D1708
Fracture, 23°C	5.0	%	ASTM D1708
Fracture, 260°C	3.0	%	ASTM D1708
Coefficient of Friction <sup>3</sup>	0.23		
Wear Rate	33	mm/sec	
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow <sup>4</sup> (23 to 260°C)	4.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity <sup>5</sup> (23°C)	1.0E+12 - 1.0E+13	ohms·cm	ASTM D257
NOTE			
1.	Compression Molded		
2.	Compression Molded		
3.	Compression Molded		
4.	Compression Molded		
5.	Compression Molded		

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