

VAMPEEK A 3010

Polyetheretherketone

Vamp Tech

Message:

PEEK 30% glass fiber reinforced, low viscosity, UL 94 V0, halogen and red phosphorus free.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Halogen Free		
	Low (to None) Phosphorus Content		
	Low Viscosity		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.20	%	
Across Flow	0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11000	MPa	ASTM D638
Tensile Strength (Yield)	165	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	10	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	55	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	323	°C	ASTM D648A
Vicat Softening Temperature	335	°C	ASTM D1525 ¹
RTI Elec	240	°C	UL 746
RTI Imp	240	°C	UL 746
RTI Str	240	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Comparative Tracking Index	200	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	

Drying Time	3.0	hr
Processing (Melt) Temp	390	°C
Mold Temperature	180	°C

NOTE

1. Loading 2 (50 N)

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

