

Santoprene™ 121-70M350

Thermoplastic Vulcanizate

ExxonMobil Chemical

Message:

It is a soft, black, UV-resistant thermoplastic vulcanized elastomer (TPV) in the thermoplastic elastomer (TPE) series. This material is suitable for caulking materials that require scratch resistance and excellent appearance. This brand of Shanduping TPV is a shear rate dependent product that can be processed on conventional thermoplastic injection molding equipment. This is a polyolefin-based material that can be recycled in the production process.

General Information			
Features	Recyclable materials		
Uses	Outdoor application		
RoHS Compliance	RoHS compliance		
Appearance	Black		
Forms	Particle		
Processing Method	Multiple injection molding		
	Injection molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	0.928	g/cm ³	ASTM D792
--	0.930	g/cm ³	ISO 1183

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shaw A, 15 seconds, 23°C, 2.00mm)			
	70		ISO 868

Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Across Flow (100% Strain, 23°C)			
	2.60	MPa	ASTM D412, ISO 37
Tensile Strength - Across Flow (Break, 23°C)			
	6.20	MPa	ASTM D412, ISO 37
Tensile Elongation - Across Flow (Break, 23°C)			
	480	%	ASTM D412, ISO 37
Compression Set			
70°C, 22 hr ¹	40	%	ASTM D395B
70°C, 22 hr ²	40	%	ISO 815

Additional Information			
如果适用,这是基于扇形浇口注塑成型的平板测试结果.拉伸强度,伸长率和拉伸应力沿垂直流动方向测定 - ISO 1 型,ASTM die C.从埃克森美孚欧洲分支机构直接购买的所有产品都符合 REACH 法规. 对于埃克森 美孚未进口至欧洲的产品,用户应自行评估其是否满足 REACH 法规.			

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Injection instructions			
Santoprene TPV与乙缩醛和PVC不相容.更多关于加工和模具设计的信息,请查阅我们的《注射成型指南》.			

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