Geon™ Vinyl Flexible G92D

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™ Vinyl Flexible G92D is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Geon™ Vinyl Flexible G92D include automotive and furniture.

General Information			
Features	Medium Gloss		
Uses	Automotive Applications		
	Automotive Exterior Trim		
	Furniture		
Forms	Pellets		
	Extrusion		
Processing Method			
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	86		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Break	18.6	MPa	
100% Strain	1.90	MPa	
Tensile Elongation ² (Break)	400	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-17.2	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	193 to 204	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	182 to 188	°C	
NOTE			
1.	Type IV, 510 mm/min		
2.	Type IV, 510 mm/min		

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Recommended distributors for this material

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