

KOPA® KN333G33CR

Polyamide 66
Kolon Plastics, Inc.

Message:

KOPA® KN333G33CR is a Polyamide 66 (Nylon 66) product filled with 33% glass fiber. It is available in Asia Pacific, Europe, Latin America, or North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Features	Hydrolysis Resistant		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 to 0.70	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 60% RH)	0.40	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	121		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	186	MPa	ASTM D638
Tensile Elongation (Yield, 23°C)	5.5	%	ASTM D638
Flexural Modulus (23°C)	9120	MPa	ASTM D790
Flexural Strength (23°C)	284	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	110	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	250	°C	
1.8 MPa, Unannealed	247	°C	
Melting Temperature	255	°C	
CLTE - Flow	2.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	21	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.60		ASTM D150
Arc Resistance	135	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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