

SILVER® PA640

Polyamide 66

Guangdong Silver Age Sci & Tech. Co., Ltd

Message:

SILVER® PA6/ PA66 is applied to many fields, such as electronic facility, electronic tool and power facility. In addition, the custom—made products should be developed by buyers ‘ requirements in order to meet special usage.
Modified PA66

General Information			
Features	Flame Retardant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	80.0	MPa	ASTM D638
Tensile Elongation ² (Break)	12	%	ASTM D638
Flexural Modulus ³	2400	MPa	ASTM D790
Flexural Strength ⁴	120	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	4.00	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	120	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (0.800 mm)	V-0	UL 94	
Injection	Nominal Value	Unit	
Processing (Melt) Temp	250 to 270	°C	
NOTE			
1.	10 mm/min		
2.	10 mm/min		
3.	5.4 mm/min		
4.	5.4 mm/min		

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