

RTP ESD C 100 MF

Polypropylene
RTP Company

Message:
ESD Protection - Electrically Conductive - Medium MFR

General Information			
Features	Electrically Conductive		
	ESD Protection		
	Medium Flow		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.00	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0 to 4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	1.2 to 1.7	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1720	MPa	ASTM D638
Tensile Strength	23.4	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	1310	MPa	ASTM D790
Flexural Strength	34.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	480	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+6	ohms	ASTM D257
--	< 1.0E+5	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+3	ohms·cm	ASTM D257
Static Decay ¹	< 2.0	sec	FTMS 101C 4046.1
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	
NOTE			

1.

MIL-PRF-81705D, 5kV to 50 V, 12%
RH

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