

Geon™ BIO RA6500

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

A flexible vinyl formulated to achieve a minimum level of 25% bio-based content and classified as a PolyOne Sustainable Solution

General Information			
Features	Non-Phthalate Plasticizer		
	Renewable Resource Content		
Uses	Building Materials		
	Consumer Applications		
	Industrial Applications		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	65		
Shore A, 15 sec	58		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Break	11.4	MPa	
100% Strain	4.41	MPa	
Tensile Elongation ² (Break)	430	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-38.9	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	177 to 188	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	166 to 177	°C	
NOTE			
1.	510 mm/min		
2.	510 mm/min		

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Recommended distributors for this material

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