

# Thermoset Plastics EP-236

Epoxy; Epoxide

Thermoset, Lord Chemical Products

## Message:

Thermoset Plastics EP-236 is an Epoxy; Epoxide (Epoxy) material. It is available in North America for casting or encapsulating.

Important attributes of Thermoset Plastics EP-236 are:

Flame Rated

Insulating

Typical application of Thermoset Plastics EP-236: Wire & Cable

General Information	
UL YellowCard	E84716-251634
Features	Electrically Insulating
	Impregnating
Uses	Electronic Insulation
Appearance	Cream
Forms	Pellets
Processing Method	Casting
	Encapsulating

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.60	g/cm <sup>3</sup>	ASTM D792
Water Absorption (24 hr)	0.030	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	93		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	63.4	MPa	ASTM D638
Tensile Elongation (Yield)	3.6	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	20	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+15	ohms · cm	ASTM D257
Dielectric Constant (1 MHz)	3.70		ASTM D150
Dissipation Factor (1 MHz)	0.010		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Thermoset	Nominal Value	Unit	Test Method

Thermoset Components	
Hardener	Mix Ratio by Weight: 1.0
Resin	Mix Ratio by Weight: 1.0

Thermoset Mix Viscosity (25°C)	16000	cP	ASTM D2393
Demold Time (100°C)	180 to 360	min	

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