

Lumid® SG2460B

Polyamide 66

LG Chem Ltd.

Message:

Lumid®SG2460B is a polyamide 66 (nylon 66) material, which contains a 46% glass fiber reinforced material. This product is available in North America, Latin America, Europe or Asia Pacific. The processing method is injection molding. Lumid®The main characteristics of the SG2460B are: beautiful. Lumid®The typical application fields of SG2460B are: automobile industry

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 46% filler by weight		
Features	General		
	Excellent appearance		
Uses	Application in Automobile Field		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 - 0.70	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.60	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	196	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	3.0	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	11800	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	275	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	140	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	210	°C	ASTM D648
Peak Melting Temperature	220	°C	ASTM D3418
CLTE - Flow	3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (23°C, 1.00 mm)	25	kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	4.00		ASTM D150
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 100	°C	
Drying Time	4.0 - 5.0	hr	
Rear Temperature	260 - 270	°C	

Middle Temperature	270 - 285	°C
Front Temperature	270 - 290	°C
Nozzle Temperature	270 - 295	°C
Processing (Melt) Temp	270 - 295	°C
Mold Temperature	80.0 - 110	°C
Back Pressure	29.4 - 58.8	MPa
Screw Speed	30 - 60	rpm

Injection instructions

Minimum Moisture Content: 0.09%

NOTE

1.	5.0 mm/min
2.	5.0 mm/min
3.	1.3 mm/min
4.	1.3 mm/min

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

