

EVAL™ SP482

Ethylene Vinyl Alcohol

Kuraray Co., Ltd.

Message:

High Orientability Ethylene Vinyl Alcohol Copolymer Applications: Shrink Film, Skin Packaging and thermoforming

General Information			
Uses	Thermoforming Applications		
	Packaging		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Density	1.16	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR)			ISO 1133
190°C/2.16 kg	2.0	g/10 min	ISO 1133
210°C/2.16 kg	4.1	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ISO 527-2
Tensile Stress (Break)	28.0	MPa	ISO 527-2
Tensile Strain (Break)	19	%	ISO 527-2
Films	Nominal Value	Unit	Test Method
Oxygen Permeability			ISO 14663-2
20°C, 65% RH	0.012	cm³·mm/m²/atm/24 hr	ISO 14663-2
20°C, 85% RH	0.039	cm³·mm/m²/atm/24 hr	ISO 14663-2
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	41.0	°C	ISO 11357-2
Melting Temperature	181	°C	ISO 11357
Peak Crystallization Temperature	158	°C	ISO 11357-3
Additional Information			

Limit of Orientability, Simultaneous, Kuraray Method: 4.25 x 4.25

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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