Kepamid® 1325GFS

Polyamide 6

Korea Engineering Plastics Co., Ltd

Message:

Kepamid® 1325GFS is a Polyamide 6 (Nylon 6) material filled with 25% glass fiber. It is available in Asia Pacific, Europe, or North America. Important attributes of Kepamid® 1325GFS are: Flame Rated High Stiffness Impact Resistant Typical applications include: Automotive Electrical/Electronic Applications

General Information			
UL YellowCard	E120354-220470		
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Features	High Impact Resistance		
	High Stiffness		
Uses	Automotive Applications		
	Electrical Parts		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (235°C/2.16			
kg)	7.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	123	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus (23°C)	6960	MPa	ASTM D790
Flexural Strength (Yield, 23°C)	196	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	220	°C	DSC
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm)	НВ		UL 94

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