

Delrin® 127UV BK701

ACETAL RESIN

DuPont Performance Polymers

Message:

UV Stabilized High Viscosity Acetal Homopolymer

General Information			
UL YellowCard	E41938-257622	E41938-101541287	
Additive	Mold Release		
	UV Stabilizer		
Uses	Profiles		
	Sheet		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
	Profile Extrusion		
	Sheet Extrusion		
Part Marking Code (ISO 11469)	>POM<		
Resin ID (ISO 1043)	POM		
Physical	Nominal Value	Unit	Test Method
Density	1.42	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.5	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ISO 527-2
Tensile Stress (Yield)	71.5	MPa	ISO 527-2
Tensile Strain (Yield)	22	%	ISO 527-2
Nominal Tensile Strain at Break	37	%	ISO 527-2
Flexural Modulus	2800	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	10	kJ/m ²	
23°C	13	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	162	°C	ISO 75-2/B

1.8 MPa, Unannealed	92.0	°C	ISO 75-2/A
Melting Temperature ¹	178	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	1.1E-4	cm/cm/°C	
Transverse	1.1E-4	cm/cm/°C	
Flammability	Nominal Value		Test Method
Flammability Classification (0.800 mm)	HB		IEC 60695-11-10, -20
NOTE			
1.	10°C/min		

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