

# Eltex® PF6212AA

Metallocene Linear Low Density Polyethylene  
INEOS Olefins & Polymers Europe

Message:

Eltex® PF6212AA is a metallocene LLDPE grade produced in Europe

Benefits & Features

Eltex® PF6212AA is a polyethylene copolymer containing hexene-1 as the comonomer produced with a metallocene catalyst. It offers the following properties:

- Extremely high impact strength
- Excellent optical properties
- Very good bubble stability and extrudability
- Low temperature sealing characteristics

Applications

Eltex® PF6212AA has been developed for use in food packaging and other thin film applications where excellent mechanical and optical performance is required. For more demanding applications such as lamination and temporary surface protection, we recommend to use Eltex® PF6212LA

If corona treatment is necessary, the level should normally be in the range 38-48 mN/m.

General Information			
Additive	Antioxidant		
Features	Antioxidant		
	Copolymer		
	Food Contact Acceptable		
	Good Processability		
	Hexene Comonomer		
	High Impact Resistance		
	Low Density		
	Low Temperature Heat Sealability		
	Opticals		
Uses	Film		
	Food Packaging		
RoHS Compliance	Contact Manufacturer		
Forms	Pellets		
Processing Method	Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	0.919	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.3	g/10 min	ISO 1133
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	µm	ISO 527-3
Tensile Modulus			
1% Secant, MD : 25 µm	180	MPa	
1% Secant, TD : 25 µm	200	MPa	

Tensile Stress			ISO 527-3
MD : Yield, 25 $\mu$ m	9.00	MPa	
TD : Yield, 25 $\mu$ m	10.0	MPa	
MD : Break, 25 $\mu$ m	65.0	MPa	
TD : Break, 25 $\mu$ m	60.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 25 $\mu$ m	550	%	
TD : Break, 25 $\mu$ m	670	%	
Dart Drop Impact (25 $\mu$ m)	> 1000	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 25 $\mu$ m	200	g	
TD : 25 $\mu$ m	440	g	
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature <sup>1</sup>	105 to 118	°C	ASTM D3418
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 $\mu$ m)	65		ASTM D2457
Haze (25.0 $\mu$ m)	7.0	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	190 to 230	°C	
NOTE			
1.	2nd heating		

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