Formolene FORMAX® L91507E2

Linear Low Density Polyethylene

Formosa Plastics Corporation, U.S.A.

Message:

Formolene FORMAX® L9 is a superior strength linear low density hexene copolymer polyethylene made using a gas-phase process. Film mechanical properties are comparable to premium strength LLDPE film resins.

Formolene FORMAX® L9 is formulated with slip and antiblock for use in high performance film applications offering excellent extrusion processing and outstanding impact strength and tear resistance. Films exhibit good optical properties.

Formolene FORMAX® L9 meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Industrial Packaging

Industrial Liners

Food Packaging

Can Liners

Consumer Trash Bags

Coextrusion

General Information				
Additive	High Antiblock (7000 ppm) 2			
	High Slip (1500 ppm) 2			
Features	Food Contact Acceptable			
	Good Impact Resistance			
	Good Tear Strength			
	Hexene Comonomer			
	High Antiblocking			
	High Slip			
	High Strength			
	Opticals			
Uses	Bags			
	Food Packaging			
	Industrial Applications			
	Liners			
	Packaging			
Agency Ratings	EC 1907/2006 (REACH)			
	FDA 21 CFR 177.1520			
Farms	Pellets			
Processing Method				
	Coextrusion			
	Film Extrusion			

Physical	Nominal Value	Unit	Test Method
Density	0.915	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	0.70	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	μm	
Tensile Strength			ASTM D882
MD : Yield,25 μm, Blown Film	8.45	MPa	
TD : Yield,25 µm, Blown Film	10.5	MPa	
MD : Break, 25 µm,Blown Film	39.3	MPa	
TD : Break, 25 μm,Blown Film	34.5	МРа	
Tensile Elongation			ASTM D882
MD : Break, 25 µm,Blown Film	670	%	
TD : Break, 25 μm,Blown Film	880	%	
Dart Drop Impact (25 μm, Blown Film)	540	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD : 25 µm, Blown Film	470	g	
TD : 25 µm, Blown Film	650	g	
Seal Initiation Temperature ¹ (51 μm)	103	°C	
NOTE			
	Temperature at which 2 lb/ir	n heat	

Temperature at which 2 lb/in heat seal strengh is achieved. Lako Tool SL-10 Heat Seal/Hot Tack Tester, 0.5 sec dwell, 40 psi bar pressure, peel speed 10 in./min.

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