# Osterlene® MD-1.2-930

## Medium Density Polyethylene

### Osterman & Company

#### Message:

MD-1.2-930 is a medium density polyethylene resin designed for overwrap film applications.

MD-1.2-930 exhibits good film optics and high stiffness.

MD-1.2-930 meets the requirements of the Food and Drug Administration, 21 CFR Section 177.1520. This regulation allows the use of this olefin polymer in "...articles or components of articles intended for use in contact with food." Specific limitations may apply.

| General Information                    |                                |          |             |
|----------------------------------------|--------------------------------|----------|-------------|
| Features                               | Food Contact Acceptable        |          |             |
|                                        | High Stiffness                 |          |             |
|                                        | Opticals                       |          |             |
|                                        |                                |          |             |
| Uses                                   | Film                           |          |             |
|                                        | Non-specific Food Applications |          |             |
| Agency Ratings                         | FDA 21 CFR 177.1520            |          |             |
| Forms                                  | Pellets                        |          |             |
| Physical                               | Nominal Value                  | Unit     | Test Method |
| Density                                | 0.930                          | g/cm³    | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16  |                                |          |             |
| kg)                                    | 1.2                            | g/10 min | ASTM D1238  |
| Films                                  | Nominal Value                  | Unit     | Test Method |
| Film Thickness - Tested                | 32                             | μm       |             |
| Secant Modulus - 1% Secant, MD (32 µm) | 331                            | MPa      | ASTM D882   |
| Tensile Strength - MD (Yield,32 µm)    | 24.8                           | MPa      | ASTM D882   |
| Tensile Elongation - MD (Break, 32 µm) | 400                            | %        | ASTM D882   |
| Dart Drop Impact <sup>1</sup> (32 µm)  | 60                             | g        | ASTM D1709  |
| Optical                                | Nominal Value                  | Unit     | Test Method |
| Gloss (60°, 31.8 μm)                   | 90                             |          | ASTM D2457  |
| Haze (31.8 µm)                         | 7.0                            | %        | ASTM D1003  |
| NOTE                                   |                                |          |             |
| 1.                                     | F50                            |          |             |

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