

PROTEQ™ C35UST4L

Polypropylene Copolymer

Marplex Australia Pty. Ltd.

Message:

PROTEQ™ C35UST4L is a high impact, high melt flow automotive polypropylene copolymer containing 20% talc filler which features improved heat ageing and UV performance.

General Information			
Filler / Reinforcement	Talc,20% Filler by Weight		
Additive	Heat Stabilizer UV Stabilizer		
Features	Copolymer Good Heat Aging Resistance Good UV Resistance Heat Stabilized High Flow High Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	34	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.00 mm)	0.90	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	68		
Shore D, 15 sec	63		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (3.20 mm)	22.0	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	100	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2250	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	30.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	250	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	550	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.20 mm	118	°C	
1.8 MPa, Unannealed, 3.20 mm	64.0	°C	
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Flammability Index (1.60 mm)	550	°C	AS/NZS 60695.2.12
Injection	Nominal Value	Unit	
Drying Temperature	85.0 to 90.0	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	195 to 215	°C	
Middle Temperature	205 to 225	°C	
Front Temperature	215 to 235	°C	
Processing (Melt) Temp	220 to 270	°C	
Mold Temperature	30.0 to 80.0	°C	
Injection Pressure	60.0 to 140	MPa	
Injection Rate	Moderate		
Back Pressure	0.100 to 0.500	MPa	
Screw Speed	40 to 60	rpm	
Clamp Tonnage	3.0 to 6.0	kN/cm ²	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	10 mm/min		
4.	10 mm/min		

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