TROGAMID® Care MX73-L

Polyamide

Evonik Industries AG

Message:

Microcrystalline TROGAMID® Care MX is the material of choice for all applications dealing with pharmaceutical formulations, lipids or aggressive disinfectants, since it exhibits an exceptional resistance towards chemicals and stress-cracking. Examples include fluid and drug delivery equipment such as stop-cocks, dialyzer parts, housings, covers or hearing aids. Target areas of application for TROGAMID® Care MX compounds include fluid and drug delivery systems, surgical instruments, housings, monitoring and imaging devices and durable medical equipment. All advantages at a glance High transparency High chemical resistance Very good stress crack resistance UV resistance

High dynamic load-bearing capacity Easy processability & colorability

Free of BPA

General Information									
Features	Biocompatible								
	BPA Free								
	Good Chemical Resistance Good Colorability Good Processability Good UV Resistance								
						High Clarity			
						High ESCR (Stress Crack Resist.)			
	Uses	Housings							
		Medical Devices							
Medical/Healthcare Applications									
Pharmaceuticals									
Surgical Instruments									
Agency Ratings	ISO 10993								
	USP 88								
	USP Class VI								
Appearance	Clear/Transparent								
Processing Method	Extrusion								
	Injection Molding								
Physical	Nominal Value	Unit	Test Method						
Density (23°C)	1.02	g/cm³	ISO 1183						
Mechanical	Nominal Value	Unit	Test Method						

Tensile Modulus	1400	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	60.0	MPa	ISO 527-2/50
Tensile Strain (Yield, 23°C)	8.0	%	ISO 527-2/50
Nominal Tensile Strain at Break (23°C)	> 50	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C,			
Complete Break)	13	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature			
	137	°C	ISO 306/A
	131	°C	ISO 306/B
Melting Temperature (DSC) ¹	250	°C	ISO 11357
NOTE			
1.	2nd Heating		

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