

Moplen EP340S

Polypropylene Impact Copolymer

LyondellBasell Industries

Message:

Moplen EP340S is a high fluidity, nucleated heterophasic copolymer used for injection moulding applications. It offers outstanding processability, productivity and dimensional stability in combination with good impact behavior at low temperature. Moplen EP340S is extensively used in large items with impact requirements such as boxes, crates, pails, large household articles and some smaller items such as thin-walled containers, caps and flower pots.

General Information			
Additive	Nucleating Agent		
Features	Good Dimensional Stability		
	Good Processability		
	High Flow		
	Impact Copolymer		
	Low Temperature Impact Resistance		
	Nucleated		
Uses	Caps		
	Crates		
	Household Goods		
	Pails		
	Thin-walled Containers		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	42	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	57.0	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	53.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1250	MPa	ISO 527-2
Tensile Stress (Yield)	24.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	5.0	%	
Break	> 50	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA

-20°C	4.0	kJ/m ²	
0°C	4.5	kJ/m ²	
23°C	7.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-20°C	120	kJ/m ²	
0°C	150	kJ/m ²	
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	90.0	°C	ISO 75-2/B
Ductile / Brittle Transition Temperature	-54.0	°C	ISO 6603-2
Vicat Softening Temperature			
--	147	°C	ISO 306/A50
--	67.0	°C	ISO 306/B50
Optical	Nominal Value		Test Method
Gloss (60°)	70		ASTM D2457

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

