Kingfa HG-168AI

Polypropylene

Kingfa

Message:

Kingfa HG-168AI is a polypropylene material, which contains a 30% filler. This product is available in North America or Asia Pacific. The main features of Kingfa HG-168AI are: flame retardant/rated flame High stiffness high gloss Heat resistance Typical application areas include: electrical appliances home apps

General Information	
Filler / Reinforcement	Filler, 30% filler by weight
Features	Rigidity, high
	Highlight
	Heat resistance, medium

Uses

Home appliance components Household goods

Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C)	1.1 - 1.3	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	101		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (23°C, Injection Molded)	32.0	MPa	ASTM D638
Tensile Elongation ² (Break, 23°C, Injection Molded)	51	%	ASTM D638
Flexural Modulus ³ (23°C, Injection Molded)	2250	MPa	ASTM D790
Flexural Strength ⁴ (23°C, Injection Molded)	49.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	32	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648

0.45 MPa, unannealed, 6.40mm,			
injection molding	138	°C	ASTM D648
1.8 MPa, unannealed, 6.40mm, injection			
molding	75.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	НВ		UL 94
Additional Information			
Filler Content, ISO3451/1, Method A: 30%			
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	2.0 mm/min		
4.	2.0 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

