

Sarlink® TPE ML-1270B-01

Thermoplastic Elastomer

Teknor Apex Company

Message:

Sarlink®TPE ML-1270B-01 is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is injection molding.
Sarlink®The typical application field of TPE ML-1270B-01 is: automobile industry

General Information			
Uses	Car interior parts		
Appearance	Opacity		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.17	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	15	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	70		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	5.86	MPa	ASTM D412
Tensile Elongation (Break)	700	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	199 - 210	°C	
Middle Temperature	204 - 216	°C	
Front Temperature	210 - 221	°C	
Nozzle Temperature	216 - 227	°C	
Processing (Melt) Temp	216 - 227	°C	
Mold Temperature	35.0 - 65.6	°C	
Injection Pressure	1.38 - 6.89	MPa	
Injection Rate	Fast		
Back Pressure	0.172 - 0.862	MPa	
Screw Speed	50 - 120	rpm	
Cushion	3.81 - 25.4	mm	
Injection instructions			
无需干燥.但如果湿度过大,则将粒料在150°F (65°C)的温度下干燥2-4小时.			
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	193 - 204	°C	
Cylinder Zone 2 Temp.	199 - 210	°C	
Cylinder Zone 3 Temp.	204 - 216	°C	
Cylinder Zone 5 Temp.	210 - 221	°C	
Die Temperature	216 - 227	°C	

Extrusion instructions

螺杆转速30 - 100 rpm

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Recommended distributors for this material

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