

# Capilene® CE 71 E

Polypropylene Random Copolymer

Carmel Olefins Ltd.

Message:

CAPILENE® CE 71 E is a specialty polypropylene combining the typical advantages of polypropylene random and heterophasic copolymers, and is designed for extrusion applications.

CAPILENE® CE 71 E features: clarified, excellent transparency, high gloss, good stiffness/impact balance at room and low temperatures, good resistance to stress whitening and excellent organoleptic performance.

Applications

CAPILENE® CE 71 E is suitable for: EBM of clear containers for detergents and cosmetics, sheet extrusion, thermoforming, corrugated sheets, profiles and films.

| General Information                       |                                   |          |              |
|---|-----------------------------------|----------|--------------|
| Additive                                  | Clarifier                         |          |              |
| Features                                  | Excellent Organoleptic Properties |          |              |
|   | Rigid, good                       |          |              |
|   | Highlight                         |          |              |
|   | Copolymer                         |          |              |
|   | Stress whitening                  |          |              |
|   | Impact resistance, good           |          |              |
|   | Low temperature impact resistance |          |              |
|   | Definition, high                  |          |              |
| Uses                                      | Films                             |          |              |
|   | Wave plate                        |          |              |
|   | Cosmetics                         |          |              |
|   | Sheet                             |          |              |
|   | Container                         |          |              |
|   | Profile                           |          |              |
| Agency Ratings                            | EC 1907/2006 (REACH)              |          |              |
| Appearance                                | Clear/transparent                 |          |              |
| Processing Method                         | Extrusion                         |          |              |
|   | Sheet extrusion molding           |          |              |
|   | Thermoforming                     |          |              |
| Physical                                  | Nominal Value                     | Unit     | Test Method  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 1.8                               | g/10 min | ISO 1133     |
| Mechanical                                | Nominal Value                     | Unit     | Test Method  |
| Tensile Stress (Yield)                    | 24.0                              | MPa      | ISO 527-2/50 |
| Tensile Strain (Yield)                    | 15                                | %        | ISO 527-2/50 |

|  |               |                   |             |
|--|---------------|-------------------|-------------|
| Flexural Modulus <sup>1</sup>                      | 850           | MPa               | ISO 178     |
| Impact   | Nominal Value | Unit              | Test Method |
| Notched Izod Impact                                |               |                   | ISO 180     |
| -20°C  | 3.5           | kJ/m <sup>2</sup> | ISO 180     |
| 23°C   | 55            | kJ/m <sup>2</sup> | ISO 180     |
| Thermal  | Nominal Value | Unit              | Test Method |
| Heat Deflection Temperature (0.45 MPa, Unannealed) | 70.0          | °C                | ISO 75-2/B  |
| Vicat Softening Temperature                        | 131           | °C                | ISO 306/A50 |
| Optical  | Nominal Value | Unit              | Test Method |
| Haze (1000 µm)                                     | 20            | %                 | ASTM D1003  |
| NOTE   |               |                   |             |
| 1.   | 5.0 mm/min    |                   |             |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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