## Flexirene® FG 30 U

# Linear Low Density Polyethylene Versalis S.p.A.

#### Message:

Flexirene FG 30 U is a butene copolymer linear low density polyethylene (C4-LLDPE), with antioxidants, suitable for blown film extrusion.

Films manufactured with Flexirene FG 30 U are characterised by an optimum balance between mechanical properties (stiffness) and sealing properties.

Main Application

Flexirene FG 30 U is recommended for the production of general purpose film, automatic packaging and food packaging, especially when food is submitted to continuous cooking.

General Information					
Additive	Antioxidant				
Features	Antioxidant				
	Butene Comonomer				
	Copolymer				
	Food Contact Acceptable				
	Good Heat Seal				
	Good Stiffness				
	Low Density				
Uses	Film				
	Food Packaging				
	Packaging				
Agency Ratings	EU Food Contact, Unspecified Rating				
Forms	Pellets				
Processing Method	Blown Film				
	Coextrusion				
Physical	Nominal Value	Unit	Test Method		
Density	0.925	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	1.0	g/10 min	ISO 1133		
Mechanical	Nominal Value	Unit	Test Method		
Coefficient of Friction (vs. Itself - Dynamic, Blown Film)	> 0.50		ISO 8295		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested			Test Method		
Film Thickness - Tested Film Thickness - Recommended / Available	25	μm			
	15 to 50μm		ISO 527.2		
Tensile Modulus	250	MD-	ISO 527-3		
1% Secant, MD : 25 μm, Blown Film	250	MPa			
1% Secant, TD : 25 μm, Blown Film	290	MPa			

Tensile Stress			ISO 527-3
MD : Yield, 25 μm, Blown Film	12.0	МРа	
TD : Yield, 25 µm, Blown Film	13.0	МРа	
MD : Break, 25 μm, Blown Film	45.0	MPa	
TD : Break, 25 µm, Blown Film	33.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 25 μm, Blown Film	600	%	
TD : Break, 25 µm, Blown Film	800	%	
Dart Drop Impact <sup>1</sup> (25 µm, Blown Film)	60	g	ISO 7765-1
Elmendorf Tear Strength <sup>2</sup>			ISO 6383-2
MD : 25.0 μm	20.0	kN/m	
TD : 25.0 µm	180.0	kN/m	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -70.0	°C	ASTM D746
Vicat Softening Temperature	105	°C	ISO 306/A
Melting Temperature	124	°C	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 µm, Blown Film)	50		ASTM D2457
Haze (25.0 μm, Blown Film)	12	%	ISO 14782
	13	70	
Extrusion	Nominal Value	Unit	
Extrusion  Melt Temperature			
Melt Temperature	Nominal Value	Unit	
	Nominal Value	Unit	

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#### Recommended distributors for this material

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