

# Ensinger TECAFLON® PVDF

Polyvinylidene Fluoride

Ensinger Inc.

## Message:

Polyvinylidene fluoride, or PVDF, is a fluorinated thermoplastic resin which has outstanding resistance to most mineral and organic acids, aliphatic and aromatic hydrocarbons, alcohols, halogenated solvents, and oxidizing environments. It also has outstanding aging resistance, with its properties remaining constant after many years.

TECAFLON® PVDF's excellent chemical and physical properties and the ease with which it can be processed make it especially suitable for components in the chemical, petrochemical, hydrometallurgical, pharmaceutical, food, nuclear, and paper and pulp industries, as well as the semiconductor processing industry.

General Information			
Features	Anti-gamma radiation		
	Solvent resistance		
	Good UV resistance		
	Good chemical resistance		
	Alcohol resistance		
	acid resistance		
	Hydrocarbon resistance		
	Compliance of Food Exposure		
	Non-toxic		
	Flame retardancy		
Uses	Non-specific food applications		
	Nuclear energy applications		
	Drug		
Agency Ratings	FDA not rated		
Forms	Shapes		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.78	g/cm <sup>3</sup>	ASTM D792
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2410	MPa	ASTM D638
Tensile Strength (Break, 23°C)	53.8	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	35	%	ASTM D638
Flexural Modulus (23°C)	2140	MPa	ASTM D790
Flexural Strength (23°C)	74.1	MPa	ASTM D790
Compressive Strength (23°C)	80.0	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method

Notched Izod Impact (23°C)	160	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	149	°C	ASTM D648
1.8 MPa, not annealed	113	°C	ASTM D648
Peak Melting Temperature	172	°C	ASTM D3418
CLTE - Flow	1.3E-4	cm/cm/°C	ASTM D696
Thermal Conductivity	0.19	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	5.0E+14	ohms·cm	ASTM D257
Dielectric Strength	11	kV/mm	ASTM D149
Dielectric Constant <sup>1</sup> (23°C, 60 Hz)	9.00		ASTM D150
Dissipation Factor (23°C, 60 Hz)	0.060		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information			
Data obtained from extruded shapes material.			
NOTE			
1.	50% RH		

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#### Recommended distributors for this material

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