Ad-Tech Epoxy EC-425

Epoxy; Epoxide

Demold Time (25°C)

Ad-Tech Plastic Systems Corp.

Message:

Ad-Tech Epoxy EC-425 is an Epoxy; Epoxide (Epoxy) product. It can be processed by casting and is available in North America.

General Information			
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Casting		
Physical	Nominal Value	Unit	Test Method
Apparent Density	1.10	g/cm³	ASTM D1895
Molding Shrinkage - Flow	0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	80		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2280	MPa	ASTM D638
Tensile Strength (Break)	42.6	MPa	ASTM D638
Tensile Elongation (Yield)	3.2	%	ASTM D638
Flexural Modulus	1650	MPa	ASTM D790
Compressive Strength	67.1	MPa	ASTM D695
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	25	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
	Mix Ratio by Volume: 1.0		
Hardener	Mix Ratio by Weight: 20		
	Mix Ratio by Weight: 100		
	, ,		
Resin	Mix Ratio by Volume: 4.5		
INCOILI	with Natio by Volume, 4.3		
Pot Life (25°C)	30 to 45	min	

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4300 to 7200

min

Recommended distributors for this material

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