Nylene® 134 HSL

Polyamide 66

Custom Resins Group

Message:

Unreinforced nucleated heat-stabilized nylon 6/6 molding resin

Has the high heat and chemical resistance characteristic of nylon 6/6 materials, combined with nucleation for faster part set-up Suitable for a variety of applications, such as clips, fasteners, levers, bushings, and other uses where heat, chemical, and wear resistance are required

General Information			
Additive	Heat Stabilizer		
	Nucleating Agent		
Features	Good Chemical Resistance		
	Good Wear Resistance		
	Heat Stabilized		
	Nucleated		
Uses	Bushings		
	Fasteners		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm³	ASTM D792
Molding Shrinkage - Flow	1.3	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	89.6	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	30	%	ASTM D638
Flexural Modulus (23°C)	3250	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	235	°C	
1.8 MPa, Unannealed	85.0	°C	
Peak Melting Temperature	254	°C	ASTM D3418

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