

SLOVALEN® PC 71 GF 10

Polypropylene

Plastcom

Message:

Compounded homopolymer PP, with the content of 10% chemically bound glass fibre and modifier of mechanical properties. Increased strength in comparison with unfilled PP. Use in all industry sectors. Delivered in the natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Features	Chemically Coupled		
	General Purpose		
	Good Strength		
	Homopolymer		
Uses	General Purpose		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PP		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.3	%	
Flow	1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2800	MPa	ISO 527-2
Tensile Stress (Yield)	35.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Flexural Modulus	2500	MPa	ISO 178
Flexural Stress	45.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	5.0	kJ/m ²	
23°C	6.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	20	kJ/m ²	
23°C	20	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (0.45 MPa, Unannealed)	130	°C	ISO 75-2/B
Vicat Softening Temperature	145	°C	ISO 306/B
Melting Temperature (DSC)	136	°C	ISO 3146
Injection	Nominal Value	Unit	
Processing (Melt) Temp	200 to 230	°C	
Mold Temperature	30.0 to 50.0	°C	
Injection Pressure	60.0 to 100	MPa	

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