

# Boda BDF-KR2701

Fluoroelastomer

Chenguang Fluoro & Silicone Elastomers Co., Ltd.

Message:

Material Type: Red color fluoroelastomer compound, hardness Shore A 65-75.  
Based on bisphenol curable copolymers.  
Features: Excellent rheology, excellent mold release and good compression set.  
Process Methods: Suitable for compression, transfer, injection and extrusion molding processes.  
Applications: O-rings, gaskets and other molded parts.  
Lab Testing Curing Condition:  
Press Curing: 10min@170°C.  
Oven: (8+16)hrs@230°C

General Information	
Features	Good Mold Release
	Low Compression Set
Uses	Gaskets
Appearance	Red
Processing Method	Compression Molding
	Extrusion
	Injection Molding
	Resin Transfer Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.92	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	72		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	13.5	MPa	ASTM D412
Tensile Elongation (Break)	220	%	ASTM D412
Compression Set <sup>1</sup> (200°C, 70 hr)	18	%	ASTM D395
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (250°C, 70 hr)	-8.0	%	ASTM D573
Change in Ultimate Elongation in Air (250°C, 70 hr)	-3.0	%	ASTM D573
Change in Durometer Hardness in Air (250°C, 70 hr)	2.0		ASTM D573
Change in Tensile Strength (23°C, 70 hr, in Reference Fuel C)	-12	%	ASTM D471
Change in Ultimate Elongation (23°C, 70 hr, in Reference Fuel C)	-13	%	ASTM D471


Change in Durometer Hardness (23°C, 70 hr, in Reference Fuel C)	-3.0		ASTM D471
Change in Volume (23°C, 70 hr, in Reference Fuel C)	3.0	%	ASTM D471
NOTE			
1.	6 mm Buttons		

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
 Phone: +86 13424755533  
 Email: sales@su-jiao.com  
 No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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