DIC.PPS FZ-3500

Polyphenylene Sulfide

DIC Corporation

Message:

DIC.PPS FZ-3500 is a polyphenylene sulfide (PPS) product, which contains glass fiber reinforced materials. It can be processed by injection molding and is available in North America or Asia Pacific. The main characteristics are: flame retardant/rated flame.

Particle Processing Method Injection molding Physical Nominal Value Unit Test Method Specific Gravity 2.00 g/cm³ ASTM D792 ASTM D795 AST	General Information				
Forms Particle Processing Method Injection molding Physical Nominal Value Unit Test Method Specific Gravity 2.00 g/cm³ ASTM D792 Molding Shrinkage XETM D955 ASTM D955 Flow 0.25 % ASTM D955 Transverse flow 1.0 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D785 Class or 100 Water Assorption (23°C, 24 hr) ASTM D785 Class or 121 MP	UL YellowCard	E53829-243767			
Processing Method Injection molding Physical Nominal Value Unit Test Method Specific Gravity 2.00 g/cm³ ASTM D792 Molding Shrinkage	Filler / Reinforcement	Glass fiber reinforced ma	Glass fiber reinforced material		
Physical Nominal Value Unit Test Method Specific Gravity 2.00 g/cm² ASTM D792 Molding Shrinkage	Forms	Particle	Particle		
Specific Gravity 2.00 g/cm³ ASTM D792 Molding Shrinkage L ASTM D955 Flow 0.25 % ASTM D955 Transverse flow 1.0 % ASTM D955 Water Absorption (23°C, 24 hr) 0.020 % ASTM D700 Hardness Nominal Value Unit Test Method Rockwell Hardness 100 ASTM D785 ASTM D785 Class m 100 ASTM D785 ASTM D785 Class r 121 ASTM D785 Mechanical Nominal Value Unit Test Method Tensile Modulus 18500 MPa ASTM D638 Tensile Elongation (Break) 0.60 % ASTM D638 Tensile Strength 150 MPa ASTM D790 Flexural Modulus 17500 MPa ASTM D790 Gompressive Strength 120 MPa ASTM D790 Compressive Strength 120 MPa ASTM D790 Compressive Strength 120 MPa ASTM D	Processing Method	Injection molding			
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Flow 0.25	Specific Gravity	2.00	g/cm³	ASTM D792	
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Flexural Modulus 17500 MPa ASTM D790 Flexural Strength 150 MPa ASTM D790 Compressive Strength 120 MPa ASTM D695 Coefficient of Friction	Tensile Strength	100	MPa	ASTM D638	
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Deflection Temperature Under Load (1.8 MPa, Unannealed) 265 °C ASTM D648 CLTE - Flow (-30 to 100°C) 1.8E-5 cm/cm/°C ASTM D696 Electrical Nominal Value Unit Test Method	Unnotched Izod Impact	200	J/m	ASTM D256	
MPa, Unannealed) 265 °C ASTM D648 CLTE - Flow (-30 to 100°C) 1.8E-5 cm/cm/°C ASTM D696 Electrical Nominal Value Unit Test Method	Thermal	Nominal Value	Unit	Test Method	
Electrical Nominal Value Unit Test Method	Deflection Temperature Under Load (1. MPa, Unannealed)		°C	ASTM D648	
	CLTE - Flow (-30 to 100°C)	1.8E-5	cm/cm/°C	ASTM D696	
Volume Resistivity 1.0E+16 ohms·cm ASTM D257	Electrical	Nominal Value	Unit	Test Method	
	Volume Resistivity	1.0E+16	ohms·cm	ASTM D257	

Dielectric Strength (1.60 mm)	18	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	5.00		ASTM D150
Dissipation Factor (1 MHz)	8.0E-3		ASTM D150
Arc Resistance	185	sec	ASTM D495
Comparative Tracking Index (CTI)	250	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Additional Information			

The value shown for Comparative Track Index, UL 746, was tested in accordance with ASTM D3638.Flexural Elongation @ Break, ASTM D790: 0.9%

Injection	Nominal Value	Unit
Rear Temperature	300 - 340	°C
Middle Temperature	300 - 340	°C
Front Temperature	300 - 340	°C
Mold Temperature	120 - 150	°C

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