

Radilon® A HS 372 M NER

Polyamide 66

Radici Plastics

Message:

PA66 injection moulding grade. Internally lubricated, fast cycles, easy mould release. Heat stabilized. Black colour.

Suitable for high productivity applications like fasteners, connectors, cable ties.

ISO 1043 : PA66

General Information				
Additive	Heat Stabilizer			
	Lubricant			
Features	Fast Molding Cycle			
	Good Mold Release			
	Heat Stabilized			
	Lubricated			
Uses	Connectors			
	Fasteners			
	Wire & Cable Applications			
RoHS Compliance	RoHS Compliant			
UL File Number	E116324			
Appearance	Black			
Processing Method	Injection Molding			
Resin ID (ISO 1043)	PA66			
Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C, 2.00 mm	8.9	--	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	2.1	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	3200	1300	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	85.0	55.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	4.3	30	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	10	> 50	%	ISO 527-2/1A/50
Flexural Modulus ¹	2900	--	MPa	ISO 178
Flexural Stress ²	110	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method

Charpy Notched Impact Strength				ISO 179/1eA
-30°C	4.0	--	kJ/m ²	
23°C	5.0	12	kJ/m ²	
Charpy Unnotched Impact Strength (23°C)				ISO 179/1eU
No Break		--		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	200	--	°C	ISO 75-2/Bf
1.8 MPa, Unannealed	70.0	--	°C	ISO 75-2/Af
Vicat Softening Temperature	240	--	°C	ISO 306/B50
Melting Temperature ³	260	--	°C	ISO 11357
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Comparative Tracking Index	550	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate	0.0	--	mm/min	FMVSS 302
Flame Rating				UL 94
0.400 mm	V-2	--		
0.800 mm	V-2	--		
Glow Wire Flammability Index (2.00 mm)	800	--	°C	IEC 60695-2-12
Injection	Dry	Unit		
Drying Temperature - Desiccant Dryer	80.0		°C	
Drying Time - Desiccant Dryer	2.0 to 4.0		hr	
Dew Point - Desiccant Dryer	< -20.0		°C	
Suggested Max Moisture	0.15		%	
Processing (Melt) Temp	270 to 290		°C	
Mold Temperature	70.0 to 90.0		°C	
Injection Rate	Moderate			
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10°C/min			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

