

# Tenac™ LS701

Acetal (POM) Homopolymer  
Asahi Kasei Chemicals Corporation

## Message:

Tenac™ LS701 is an Acetal (POM) Homopolymer product. It is available in Africa & Middle East, Asia Pacific, Europe, or North America. Applications of Tenac™ LS701 include engineering/industrial parts and housings.

Characteristics include:

- Flame Rated
- High Flow
- Homopolymer
- Low Viscosity
- Lubricated

| General Information |                      |
|---------------------|----------------------|
| UL YellowCard       | E48285-240847        |
| Additive            | Lubricant            |
| Features            | Good Wear Resistance |
|                     | High Flow            |
|                     | Homopolymer          |
|                     | Low Friction         |
|                     | Low Viscosity        |
|                     | Lubricated           |
| Uses                | Engineering Parts    |
|                     | Gears                |
|                     | Housings             |

| Physical                                  | Nominal Value | Unit              | Test Method         |
|-------------------------------------------|---------------|-------------------|---------------------|
| Specific Gravity                          | 1.42          | g/cm <sup>3</sup> | ASTM D792, ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 34            | g/10 min          | ISO 1133            |
| Molding Shrinkage - Flow                  | 1.8 to 2.2    | %                 | Internal Method     |
| Water Absorption (23°C, 24 hr, 50% RH)    | 0.20          | %                 | ASTM D570           |
| Hardness                                  | Nominal Value | Unit              | Test Method         |
| Rockwell Hardness                         |               |                   | ASTM D785           |
| M-Scale                                   | 94            |                   |                     |
| R-Scale                                   | 120           |                   |                     |
| Mechanical                                | Nominal Value | Unit              | Test Method         |
| Tensile Modulus                           | 3100          | MPa               | ISO 527-2           |
| Tensile Stress                            |               |                   |                     |
| Yield                                     | 65.0          | MPa               | ISO 527-2           |
| --                                        | 64.0          | MPa               | ASTM D638           |
| Tensile Elongation                        |               |                   |                     |

|                                   |               |                   |                        |
|-----------------------------------|---------------|-------------------|------------------------|
| Break                             | 25            | %                 | ASTM D638              |
| Break                             | 20            | %                 | ISO 527-2              |
| Flexural Modulus                  |               |                   |                        |
| --                                | 3100          | MPa               | ASTM D790              |
| --                                | 2700          | MPa               | ISO 178                |
| Flexural Strength                 | 98.0          | MPa               | ASTM D790              |
| Impact                            | Nominal Value | Unit              | Test Method            |
| Charpy Notched Impact Strength    | 6.0           | kJ/m <sup>2</sup> | ISO 179                |
| Notched Izod Impact               | 49            | J/m               | ASTM D256              |
| Thermal                           | Nominal Value | Unit              | Test Method            |
| Deflection Temperature Under Load |               |                   |                        |
| 0.45 MPa, Unannealed              | 172           | °C                | ASTM D648              |
| 0.45 MPa, Unannealed              | 165           | °C                | ISO 75-2/B             |
| 1.8 MPa, Unannealed               | 136           | °C                | ASTM D648              |
| 1.8 MPa, Unannealed               | 100           | °C                | ISO 75-2/A             |
| CLTE - Flow                       | 1.0E-4        | cm/cm/°C          | ASTM D696, ISO 11359-2 |
| Flammability                      | Nominal Value |                   | Test Method            |
| Flame Rating (0.700 mm)           | HB            |                   | UL 94                  |

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