

Forprene® 6NB901D50

Thermoplastic Vulcanizate

SO.F.TER. SPA

Message:

Forprene® 6NB901D50 is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America, Latin America or Europe. The processing method is blow molding. Forprene® The main characteristics of 6NB901D50 are: compliance with REACH standard.

Typical application areas include:

industrial applications

Automotive Industry

General Information			
Uses	Industrial application		
	Application in Automobile Field		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Black		
Processing Method	Blow molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	49		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹ (100% Strain)	11.4	MPa	ASTM D412
Tensile Strength ²	24.0	MPa	ASTM D412
Tensile Elongation ³ (Break)	770	%	ASTM D412
Tear Strength ⁴	90.0	kN/m	ASTM D624
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Cylinder Zone 1 Temp.	170	°C	
Cylinder Zone 2 Temp.	180	°C	
Cylinder Zone 3 Temp.	185	°C	
Die Temperature	185	°C	
Extrusion instructions			
Extrusion Head Temperature: 195°C			
NOTE			
1.	Mouth die c		
2.	Mouth die c		
3.	Mouth die c		
4.	C mould		

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Recommended distributors for this material

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