# ACCUTECH™ HP0336G20CL

### Polypropylene Homopolymer

#### ACLO Compounders Inc.

#### Message:

ACCUTECH<sup>™</sup>HP0336G20CL is a polypropylene homopolymer (PP Homopoly) product, and its filler is 20% glass fiber reinforced material. It is available in North America.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.03	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	7.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.20	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	103		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	54.0	MPa	ASTM D638
Fracture	54.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	4.0	%	ASTM D638
Fracture	5.0	%	ASTM D638
Flexural Modulus	4000	MPa	ASTM D790
Flexural Strength	77.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	42	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	155	°C	ASTM D648
1.8 MPa, not annealed	130	°C	ASTM D648
Additional Information			

Ash Content, ASTM D2584: 20%

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