

WELLAMID Nylon 6000/42 GV 30 HWCP

Polyamide 6

CP-Polymer-Technik GmbH & Co. KG

Message:

WELLAMID Nylon 6000/42 GV 30 HWCP is a polyamide 6 (nylon 6) material, which contains a 30% glass fiber reinforced material. This product is available in Europe.

The main features of the WELLAMID Nylon 6000/42 GV 30 HWCP are:

flame retardant/rated flame

Impact modification

heat stabilizer

General Information				
Filler / Reinforcement		Glass fiber reinforced material, 30% filler by weight		
Additive		Impact modifier		
		heat stabilizer		
Features		Impact modification		
		Thermal Stability		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.29	--	g/cm ³	ISO 1183
Molding Shrinkage				
Transverse flow: 4.00mm	0.80	--	%	
Flow: 4.00mm	0.20	--	%	
Water Absorption (Saturation, 23°C)	1.8 - 2.3	--	%	DIN 53495
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	8200	5200	MPa	ISO 527-2
Tensile Stress	120	80.0	MPa	ISO 527-2/5
Tensile Strain (Break)	4.0	7.0	%	ISO 527-2/5
Flexural Modulus	6800	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	13	27	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	60	90	kJ/m ²	ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	220	--	°C	ISO 75-2/B
1.8 MPa, not annealed	180	--	°C	ISO 75-2/A
Vicat Softening Temperature	200	--	°C	ISO 306/B50

Melting Temperature	215	--	°C	
CLTE - Flow (23 to 80°C)	2.0E-5	--	cm/cm/°C	DIN 53752
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Dielectric Strength	40	35	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	4.00	7.00		IEC 60250
Dissipation Factor (1 MHz)	0.022	0.20		IEC 60250
Comparative Tracking Index	550	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.6 mm	HB	HB		UL 94
3.2 mm	HB	HB		UL 94
Injection	Dry	Unit		
Processing (Melt) Temp	250 - 280		°C	
Mold Temperature	60 - 90		°C	
Injection Rate	Fast			

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