

RTP 103 CC TFE 5

Polypropylene
RTP Company

Message:
Glass Fiber - PTFE Lubricated - Preliminary Data

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	PTFE Lubricant (5%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4480	MPa	ASTM D638
Tensile Strength	56.9	MPa	ASTM D638
Tensile Elongation (Yield)	4.5 to 5.5	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	86.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	85	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	560	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	143	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB	UL 94	
Additional Information	Nominal Value	Unit	
Primary Additive	20	%	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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