

# DOW™ HDPE DMDC-7950 NT 7

High Density Polyethylene Resin

The Dow Chemical Company

## Message:

DOW DMDC-7950 NT 7 High Density Polyethylene (HDPE) Resin is intended for use in injection molding applications requiring a UV stabilization package such as roll-out trash carts and other large parts with short molding cycles. It is produced via UNIPOL™ Process Technology from Dow and has been designed to meet the rigorous performance characteristics of impact resistance, environmental stress crack resistance, stiffness, and low warpage, while maintaining excellent moldability.

Injection molding

Roll-out trash carts and other large parts

UV stabilized

Excellent impact strength, stress crack resistance and processability

Very narrow molecular weight distribution

Complies with:

U.S. FDA 21 CFR 177.1520 (c) 3.1a

Consult the regulations for complete details.

General Information			
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.948	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.8	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 100% Igepal, F50)	60.0	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, Compression Molded	22.1	MPa	
Break, Compression Molded	25.5	MPa	
Tensile Elongation			ASTM D638
Yield, Compression Molded	20	%	
Break, Compression Molded	2100	%	
Flexural Modulus - 2% Secant (Compression Molded)	965	MPa	ASTM D790B
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Compression Molded)	68.3	°C	ASTM D648
Brittleness Temperature	< -76.1	°C	ASTM D746
Vicat Softening Temperature	123	°C	ASTM D1525
Melting Temperature (DSC)	132	°C	Internal Method
Peak Crystallization Temperature (DSC)	116	°C	Internal Method

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