RTP 304 TFE 10 FR A

Polycarbonate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

Filler / Reinforcement Glass fiber reinforced material, 25% filler by weight Additive PTEL lubricant (10%) Features Lubrication Fame retardancy RoHS Compliance Contact manufacturer Appearance Black Natural color Forms Particle Processing Method Injection modding Physical Nominal Value Unit Test Method Specific Gravity 1.50 g/cm² ASTM 0792 Moding Shrinkage - Flow (3.18 mm, Injection Molded) 0.20 % ASTM 0955 Mater Absorption (23°C, 24 hr) 0.10 % ASTM 0955 Metar Absorption (23°C, 24 hr) 0.10 % ASTM 0955 Metar Absorption (23°C, 24 hr) 0.10 % ASTM 0955 Metar Absorption (23°C, 24 hr) 0.10 % ASTM 0955 Metar Absorption (23°C, 24 hr) 0.10 % ASTM 0958 Tensile Modulus (injection Molded) 8270 MPa ASTM 0638 Tensile Entogation (Yield, Injection Molded) 2.5 % ASTM 0638 Flexural Strengt	General Information				
Electrical Contact manufacturer Contact	Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight			
RoHS Compliance Contact manufacturer Appearance Black Natural color Forms Particle Injection molding Injection molding Physical Nominal Value Unit Test Method 10 20 % ASTM D638 Water Absorption (23°C, 24 hr) 0.10 % ASTM D570 Mechanical Nominal Value Unit Test Method 17 70 MPa ASTM D638 Tensile Strength 17 17 MPa ASTM D638 Flexural Modulus (Injection Molded) 2.5 % ASTM D638 Flexural Modulus (Injection Molded) 172 MPa ASTM D638 Flexural Modulus (Injection Molded) 172 MPa ASTM D790 Inpact Nominal Value Unit Test Method 18 90 MPa ASTM D638 Flexural Modulus (Injection Molded) 172 MPa ASTM D638 Flexural Strength (Injection Molded) 172 MPa ASTM D790 Flexural Strength (Injection Molded) 172 MPa ASTM D790 Flexural Strength (Injection Molded) 173 MPa ASTM D790 Flexural Strength (Injection Molded) 170 MPa ASTM D790 Flexural Strength (Injection Molded	Additive	PTFE lubricant (10%)			
RoHS Compliance Contact manufacturer Appearance Black Natural color Forms Particle Injection molding Injection molding Physical Nominal Value Unit Test Method Molding Shrinkage - Flow (3.18 mm, Injection Molded) 172 MPa Molding Strength (Injection Molded) 2.5 MPa Molding Strength (Injection Molded) 172 MPa Molding Strength (Injection Molded) 172 MPa Molded Dominal Value Unit Test Method Map ASTM D638 Flexural Modulus (Injection Molded) 2.5 MPa Map Map Map Map Map Map Map	Features	Lubrication			
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Natural color Natural colo	RoHS Compliance	Contact manufacturer			
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Impact Nominal Value Unit Test Method Notched Izod Impact (3.18 mm, Injection Molded) 130 J/m ASTM D256 Unnotched Izod Impact (3.18 mm) 750 J/m ASTM D4812 Thermal Nominal Value Unit Test Method Deflection Temperature Under Load 46 °C ASTM D648 1.8 MPa, unannealed, injection molded 141 °C ASTM D648 Electrical Nominal Value Unit Test Method	Flexural Modulus (Injection Molded)	6890	MPa	ASTM D790	
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Molded)130J/mASTM D256Unnotched Izod Impact (3.18 mm)750J/mASTM D4812ThermalNominal ValueUnitTest MethodDeflection Temperature Under LoadASTM D6480.45 MPa, unannealed, injection molded146°CASTM D6481.8 MPa, unannealed, injection molded141°CASTM D648ElectricalNominal ValueUnitTest Method	Impact	Nominal Value	Unit	Test Method	
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0.45 MPa, unannealed, injection molded146°CASTM D6481.8 MPa, unannealed, injection molded141°CASTM D648ElectricalNominal ValueUnitTest Method	Thermal	Nominal Value	Unit	Test Method	
1.8 MPa, unannealed, injection molded 141 °C ASTM D648 Electrical Nominal Value Unit Test Method	Deflection Temperature Under Load			ASTM D648	
Electrical Nominal Value Unit Test Method	0.45 MPa, unannealed, injection molded	146	°C	ASTM D648	
	1.8 MPa, unannealed, injection molded	141	°C	ASTM D648	
Volume Resistivity 1.0E+16 ohms⋅cm ASTM D257	Electrical	Nominal Value	Unit	Test Method	
	Volume Resistivity	1.0E+16	ohms·cm	ASTM D257	

Flammability	Nominal Value	Unit	Test Method	
Flame Rating (1.50 mm)	V-0		UL 94	
Additional Information				
The value listed as Flammibility, UL 94, was tested in accordance with RTP Company methods.				
Injection	Nominal Value	Unit		
Rear Temperature	249 - 293	°C		
Middle Temperature	249 - 293	°C		
Front Temperature	249 - 293	°C		
Mold Temperature	66.0 - 93.0	°C		
Injection Pressure	69.0 - 103	MPa		

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