

ELASTOSIL® M 4630 A/B

Silicone
Wacker Chemie AG

Message:

Silicone Rubber, RTV-2
Mold Making, Construction
Mold Making, Composites
Mold Making, Automotive & Transportation
Mold Making, Plastics and Rubber Processing
Mold Making, Mold Making

General Information			
Uses	Mold Making		
	Prototyping		
Uncured Properties	Nominal Value	Unit	Test Method
Color	White		
Density	1.13	g/cm³	ISO 2781
Viscosity	10	Pa · s	ISO 3219
Curing Time	12	hr	
Pot Life	90	min	
Cured Properties	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	28		ISO 868
Tensile Strength	6.50	MPa	ISO 37
Tensile Elongation at Break	700	%	ISO 37
Tear Strength	> 30.0	kN/m	ASTM D624B
Linear Shrinkage	< 0.10	%	

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