## ElectriPlast® EP-SS/PC/ABS

## Polycarbonate + ABS

Integral Technologies, Inc.

## Message:

ElectriPlast® EP-SS/PC/ABS is a polycarbonate acrylonitrile butadiene styrene (PC ABS) product, which contains stainless steel fiber as filler. It can be processed by injection molding and is available in North America. The main characteristics are: flame retardant/rated flame.

Filter / Reinforcement Stainless steel fiber   Featuress Salf-extinguishing   Processing Method Injection molding   Physical Nominal Value Unit   Specific Gravity 1.67 g/cm <sup>3</sup> Astm D792 Mominal Value Test Method   Machanical Nominal Value Unit Test Method   Tensile Modulus 450 MPa ASTM D638   Tensile Konguishing (Break) 3.0 % ASTM D638   Tensile Konguishing (Break) 3.0 % ASTM D638   Revural Modulus 4990 MPa ASTM D638   Inspace MPa ASTM D638   Revural Modulus 102 MPa ASTM D638   Inspace MPa ASTM D638 Mea   Inspace Mominal Value Unit Test Method   Unotched Ized Impact (23*C) 57 J/m ASTM D636   Norminal Value Unit Test Method   Deflection Temperature Under Lead (1.8 Few STM D648   Surface Resistivity 6.0 ohms -cm ASTM D638   Surface Resistivity 6.0 ohms -cm ASTM D649   Surface Resistivity 6.0 ohms -cm ASTM D659	General Information			
Processing MethodInjection moldingPhysicalNominal ValueUnitTest MethodSpecific Gravity1.87g/cm³ASTM D792MechanicalNominal ValueUnitTest MethodTensile Kodulus950MPaASTM D638Tensile Kongation (Break)560MPaASTM D638Flexural Modulus890MPaASTM D638Flexural Modulus102MPaASTM D790Flexural Modulus102MPaASTM D790InspectNominal ValueUnitTest MethodNotched Izod Impact (23*C)57J/mASTM D536Personal Modulus100MradASTM D556ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (18)99.0*CASTM D648ElectricalNominal ValueUnitTest MethodSurface Resistivity23ohms-cmASTM D648Surface Resistivity23ohms-cmMethodSurface Resistivity6.0ohms-cmMethodSurface Resistivity23ohms-cmMethodFlemmating (No Bum)H8UnitTest MethodFlemmating (No Bum)182UnitTest MethodFiname Rating (No Bum)182CUnitFlemmating (No Bum)182UnitTest MethodFiname Rating (No Bum)182UnitTest MethodFiname Rating (No Bum)182UnitTest MethodFiname Rating (No Bum) <td>Filler / Reinforcement</td> <td>Stainless steel fiber</td> <td></td> <td></td>	Filler / Reinforcement	Stainless steel fiber		
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MPa, Unannealed)99.0°CASTM D648ElectricalNominal ValueUnitTest MethodSurface Resistivity23ohms on ohms onASTM D257Yolume Resistivity6.0ohms onASTM D257Static Decay10msecInternal methodSurface Resistance2.0ohms onSD STM11.11FlammabilityNominal ValueUnitTest MethodFlameRating (No Burn)HBUnitUl 94Drying Temperature8.2°CCRear Temperature246°CCMiddle Temperature257°CCNozzle Temperature68°CCNozzle Temperature6.6°CCMiddle Temperature6.6°CCNozzle Temperature6.6°CCModel Temperature6.6°CC	Thermal	Nominal Value	Unit	Test Method
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Drying Time4.0hrRear Temperature246°CMiddle Temperature257°CFront Temperature257°CNozzle Temperature268°CMold Temperature65.6°C	Injection	Nominal Value	Unit	
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Nozzle Temperature268°CMold Temperature65.6°C	Middle Temperature	257	°C	
Mold Temperature 65.6 °C	Front Temperature	257	°C	
·	Nozzle Temperature	268	°C	
Back Pressure 1.72 MPa	Mold Temperature	65.6	°C	
	Back Pressure	1.72	MPa	

Screw Speed	75	rpm
Injection instructions		

Injection Speed: 1 in/sec1st Stage (injection): 2400 psi2nd Stage (molding): 1200 psiDecomposition: 0.5 inch

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